



DIMENSIONS SHOWN AS: inches (mm)

EXCHANGER SIZE *BAFFLE SPACING	DIMENSIONS											
	A		B		C		D		N1		N2	
	inches	mm	inches	mm	inches	mm	inches	mm	inches	mm	inches	mm
W-164-2*-4	67 5/8	1718	32 1/4	819	17 3/4	451	50	1270	8	203	8	203
W-165-2*-4	79 5/8	2022	44 1/4	1124	29 3/4	756	62	1575	8	203	8	203
W-166-2*-4	91 5/8	2327	56 1/4	1429	41 3/4	1060	74	1880	8	203	8	203
W-167-2*-4	103 5/8	2632	68 1/4	1734	53 3/4	1365	86	2184	8	203	8	203
W-168-2*-4	115 5/8	2937	80 1/4	2038	65 3/4	1670	98	2489	8	203	8	203
W-169-2*-4	127 5/8	3242	92 1/4	2343	77 3/4	1975	110	2794	8	203	8	203
W-1610-2*-4	139 5/8	3546	104 1/4	2648	89 3/4	2280	122	3099	8	203	8	203
W-1611-2*-4	151 5/8	3851	116 1/4	2953	101 3/4	2584	134	3404	8	203	8	203
W-1612-2*-4	163 5/8	4156	128 1/4	3258	113 3/4	2889	146	3708	8	203	8	203
W-1613-2*-4	175 5/8	4461	140 1/4	3562	125 3/4	3194	158	4013	8	203	8	203
W-1614-2*-4	187 5/8	4766	152 1/4	3867	137 3/4	3499	170	4318	8	203	8	203
W-1615-2*-4	199 5/8	5070	164 1/4	4172	149 3/4	3804	182	4623	8	203	8	203

NOZZLE SCHEDULE				
SERVICE	MARK	SHELL SIDE	MARK	TUBE SIDE
INLET	(N1)	AS PER TABLE	(N5)	6 (152) FLG
OUTLET	(N2)	AS PER TABLE	(N6)	6 (152) FLG
DRAIN	(N3)	1/2 (13) NPT		
VENT	(N4)	3/4 (19) NPT		

NOTES: 1. SUPPORTS SUPPLIED ONLY IF SPECIFIED ON ORDER.  
 2. NOZZLE SIZES SHOWN ARE RECOMMENDED FOR MAXIMUM EXCHANGER LIFE.  
 3. FABRICATED TO ASME CODE SECTION VIII DIVISION 1 AND LATEST ADDENDA.  
 4. DRAWING IS NOT TO SCALE.  
 5. ALL DIM'S ±1/8 (3) UNLESS OTHERWISE SHOWN.

DESIGN CONDITIONS				
	SHELL		TUBES	
DESIGN PRESSURE	150 PSIG	1034 KPa	150 PSIG	1034 KPa
DESIGN TEMPERATURE	375 °F	191 °C	375 °F	191 °C
MIN. DESIGN METAL TEMP.	40 °F	1.7 °C	40 °F	1.7 °C
HYDRO. TEST PRESSURE	225 PSIG	1551 KPa	225 PSIG	1551 KPa
CONTENTS	WATER		WATER	

CUSTOMER:  
 LOCATION:  
 ENGINEER:  
 ORDER No.:  
 PROJECT/JOB:  
 LOCATION:  
 TAG: (QUOTE # )

TITLE	A R M S T R O N G				NUMBER	REV.
G.A. 150 LB. W SERIES HEAT EXCHANGERS	TORONTO - CANADA	MONTREAL - CANADA	BUFFALO - N. Y.	COLCHESTER - U.K.	W-16-2P-4(8)	
DATE: 12 / 01 / 94	BY: D.C.R.	TEL : (416) 755-2291	TEL : (514) 421-2424	TEL : (716) 693-8813	TEL : (44) 120-657-9491	